

LEARNING FROM THE BEST: EXCELLENCE IN LEAN & DIGITALISATION



Photo: BMW Group



CONGRESS LEAN & DIGITALISATION

14/15 November 2023, BMW Welt Munich & BMW Group Plant Dingolfing

- Exclusive insights into the iFACTORY at the **BMW Group Plant Dingolfing** during a **plant tour through all production areas** of the largest BMW Group plant in Europe
- Best practices to lean and digitalisation from the **best plants in Europe** – the winners of the Automotive Lean Production awards
- Results of the benchmark study Automotive Lean Production 2023
- Keynote Speaker: **Dr Milan Nedeljković, Member of the Board of Management of BMW AG, Production**

17th KONGRESS AUTOMOTIVE LEAN PRODUCTION
Information and registration: automotive-lean-production.de/en

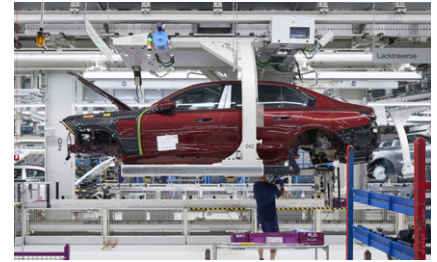
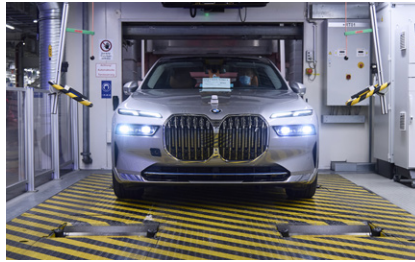
PROGRAM

17th Congress Automotive Lean Production



Tuesday, 14 November 2023

- From 9:30 Arrival and registration of participants in the BMW Welt
- 10:30 Welcome speeches
Dr. Werner Geiger, Managing Director, Agamus Consult
Dirk Reusch, Publishing Director, Automobil Produktion
- 10:45 Expert Lecture
Digital Transformation in Action – Managing Radical Change
Torsten Velker, Managing Director, diprodi GmbH
- 11:10 Award winner 2023 – Category „Data Driven Manufacturing“
Digital (r)evolution in Lean Management
Lukas Hlava, Plant Director TE Wört/Dinkelsbühl, TE Connectivity
- 11:45 Expert Lecture
Two worlds, one goal: Increasing efficiency with the item Engineering Tool and automatic material transfers in driverless transport
Jens-Uwe Gustmann, Product Manager Driverless Transport, item Industrietechnik GmbH
- 12:15 Award winner 2023 – Category „Part Supplier“
Journey to Excellence
Samir Deliormanli, General Manager, Magna Otomotiv
- 12:55 Lunch
- 14:25 Award winner 2023 – Category „Component Supplier“
Future through Innovation and Transformation – Light Metal Foundry Landshut
Dr Stefan Kasperowski, Vice President Component Plant Landshut, BMW Group
Karl Bauer, Head of Production High pressure casting, BMW Group
- 15:00 Award winner 2023 – Category „Digital Use Case“
WPS Analytics
Fred Schulze, Plant Manager at Audi Neckarsulm, AUDI AG
Mathias Mayer, Specialist, AUDI AG



- 15:35 **Award winner 2023 – Category „OEM“**
Transformation from Point Kaizen to System Kaizen
Thomas Hegel Gunther, Plant Manager & Chairman of the Board of Directors,
Volkswagen Autoeuropa
- 16:15 Coffee break and networking
- 16:30 **Round Table: Potentials of digital technologies are unlimited! Where do I start and how can we implement digitalisation projects up to the machine operator?**
Round table in German with simultaneous translation into English, moderated by Olaf Jelken from Agamus Consult with experts Mathias Mayer from AUDI AG, Dr Susann Fochler from BMW Group, Michael Gögelein from TE Connectivity and Marc Kräutle from Agamus Consult.
- 17:45 Reception
- 18:30 Start of evening event in the BMW Welt
- 18:35 **Keynote: Intelligent Production: BMW iFACTORY**
Dr Milan Nedeljković, Member of the Board of Management of BMW AG, Production
- 19:00 Awards ceremony of the Automotive Lean Production Awards
- 19:30 Get together and dinner
- 23:00 Departure shuttles to the congress hotels

Wednesday, 15 November 2023

- 7:00 Departure shuttles from the congress hotels to Dingolfing
- 9:00 Welcome of the participants to the second congress day
Christoph Schröder, Plant Director BMW GroupWerk Dingolfing
- 9:20 **Plant tour BMW Group Plant Dingolfing – Part 1**
- 13:20 Lunch
- 14:10 **Plant tour BMW Group Plant Dingolfing – Part 2**
- 15:40 Closing speech and departure of shuttles to airport, main station & BMW Welt



Exclusive Plant Tour of the BMW Group Dingolfing Plant



The **BMW Group Dingolfing Plant** serves as the global "lead plant" for the premium segment within a network of over 30 production sites worldwide. At the Dingolfing location, six different model series, comprising more than a dozen different models, are produced, including innovative hybrid and electric variants.

To efficiently **produce over 1,500 vehicles daily**, flexible, sustainable, and digital manufacturing technologies are essential. These requirements are implemented by the BMW Group worldwide as part of the **BMW iFACTORY**, BMW's strategy for automotive production.

As part of the Automotive Lean Production Congress, the BMW Group invites you to take an **exclusive behind-the-scenes look** at the largest BMW Group production site in Europe. During a bespoke and comprehensive plant tour, you will visit **all the central production stations in Plant 2.40**, from the press shop and body shop to the paint shop and vehicle assembly.

You can observe how, for example, approximately **700,000 stamped parts are produced daily** in the press shop across nearly 20 production facilities, or how 1,600 car bodies are produced every day with the help of more than **3,700 robots and over 90% automation**.

Of course, you will also visit the **vehicle assembly**, which won the Automotive Lean Production Award in the "OEM" category in 2022. Numerous different BMW models are **assembled in two assembly halls, with over 3 km of assembly lines**, all within a 10-hour cycle time. The assembly technology in Dingolfing takes a pioneering role within the group, where many projects are piloted. The plant tour is a **unique opportunity** to experience one of the most successful areas of the BMW iFactory up close and to ask the experts on-site all your questions.



Speakers, Round Table Experts and Moderators



Dr Milan Nedeljković
BMW Group



Christoph Schröder
BMW Group



Fred Schulze
AUDI AG



Mathias Mayer
AUDI AG



Dr Stefan Kasperowski
BMW Group



Karl Bauer
BMW Group



Samir Deliormanli
Magna Otomotiv



Lukas Hlava
TE Connectivity



Thomas Hegel Gunther
Volkswagen Autoeuropa



Torsten Velker
diprodi GmbH



Jens-Uwe Gustmann
item Industrietechnik



Dr Susann Fochler
BMW Group



Michael Gögelein
TE Connectivity



Dr Werner Geiger
Agamus Consult



Marc Kräutle
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Olaf Jelken
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Dirk Reusch
Automobil Produktion



Pascal Nagel
Automobil Produktion

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and exhibitors:



17th KONGRESS AUTOMOTIVE LEAN PRODUCTION

Information and registration: automotive-lean-production.de/en

Event Information



Registration: automotive-lean-production.de/en

Event location: BMW Welt
Am Olympiapark 2
80809 München
Telefon: +49 89 382-0

BMW Group Werk Dingolfing
Karl-Dompert-Str. 7
84130 Dingolfing

Congress fee: Participation fee: 1.180,-€ excluding VAT.
Registrations will be considered on the basis of the date of receipt.
Attendance numbers for the plant tour are limited.

Übernachtung: We have arranged a special contingent for you at hotels near the event location. You will find the contact details on our website automotive-lean-production.de/en. Please use the links communicated on the website to book your hotel in order to receive special conditions. The organiser assumes no liability.

Shuttle services: We offer free shuttle services on the 1st congress day from the BMW Welt to the congress hotels and on the 2nd day from the congress hotels to the Dingolfing Plant as well as after the plant tour to the airport, main station and BMW Welt.

Cancellation: Cancellations after 1st of November 2022 or no-shows will be charged the full participation fee. Cancellations before this date will be charged with 150,-€. The organiser reserves the right to relocate, change or cancel the entire event or individual parts thereof at short notice.

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